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**Product Specification** 

# SPECIFICATION FOR APPROVAL

(
 Preliminary Specification

- () Final Specification
  - Title

## 86.0" QWUXGA TFT LCD

BUYER	CM-CH	SUPPLIER	LG Display Co., Ltd.
MODEL		*MODEL	LC860EQY
		SUFFIX	FJA6 (RoHS Verified)

APPROVED BY SIGNATURE DATE	APPROVED BY	SIGNATURE DATE
	Sung. Jun. Lee / Team Leader	
	REVIEWED BY	
	Jun. Tae. Jung / Project Leader	
	PREPARED BY Young. Joo. Hong / Engineer	
Please return 1 copy for your confirmation with your signature and comments.	TV Product Development LG Display Co., Ltd	

Ver. 1.2



**Product Specification** 

## **CONTENTS**

Number	ITEM	Page
	COVER	0
	CONTENTS	1
	RECORD OF REVISIONS	2
1	GENERAL DESCRIPTION	3
2	ABSOLUTE MAXIMUM RATINGS	4
3	ELECTRICAL SPECIFICATIONS	5
3-1	ELECTRICAL CHARACTERISTICS	5
3-2	INTERFACE CONNECTIONS	6
3-3	SIGNAL TIMING SPECIFICATIONS	9
3-4	V BY ONE SIGNAL SPECIFICATIONS	10
3-5	INTARA INTERFACE SIGNAL SPECIFICATION	12
3-6	COLOR DATA REFERENCE	13
3-7	POWER SEQUENCE	14
4	OPTICAL SPECIFICATIONS	15
5	MECHANICAL CHARACTERISTICS	19
6	MECHANICAL DIMENSION	20
6-1	BOARD ASSEMBLY DIMENSION	20
6-2	CONTROL BOARD ASSEMBLY DIMMENSION	21
7	RELIABILITY	22
8	INTERNATIONAL STANDARDS	23
8-1	SAFETY	23
8-2	ENVIRONMENT	23
9	PACKING	24
9-1	Information of B/Ass'y Label	24
9-2	PACKING FORM	24
10	PRECAUTIONS	25
10-1	HANDLING PRECAUTIONS	25
10-2	OPERATING PRECAUTIONS	25
10-3	PROTECTION FILM	26
10-4	STORAGE PRECAUTIONS	26
10-5	PACKING PRECAUTIONS	26

Ver. 1.2

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LC860EQY

**Product Specification** 

## **RECORD OF REVISIONS**

Revision No.	Revision Date	Page	
0.0	Jul. 07, 2018	-	Preliminary CAS
0.1	Aug. 07. 2018	15	Contrast Ratio Spec update
0.2	Sep. 03. 2018	15	Contrast Ratio Spec update
0.3	Sep. 11. 2018	14	Color Coordinates update
1.0	Sep. 17. 2018	-	Final Specification
1.1	Nov. 13. 2018	42	Add haze spec and roughness measurement data
1.2	Apr. 02. 2020		LGD Panel site Transfer EC
		3	Transmittance change (TBD)
		5	Electrical characteristics change (TBD)
		15	Optical specification change (TBD)
		20, 21	Board Ass'y, C-PCB Drawing change
		39	FFC information change
		40	Cnt information change
		X	
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Ver. 1.2

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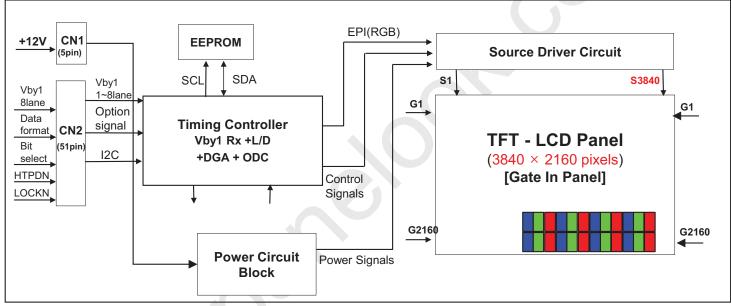
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## **1. General Description**

The LC860EQY is a Color Active Matrix Liquid Crystal Display with an integral the Source PCB and Gate implanted on Panel (GIP). The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 85.60 inch diagonally measured active display area with QWUXGA resolution (2160 vertical by 3840 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 10bit gray scale signal for each dot. Therefore, it can present a palette of more than 1.07 billion colors.

It has been designed to apply the 10-bit 8 Lane VbyOne interface.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



## **General Features**

Active Screen Size	85.60 inches(2174.27 mm) diagonal
Outline Dimension	(1913.0(H) x 1084.0 (V) x 1.3 (D) mm(Typ.)
Pixel Pitch	0.4935 mm x 0.4935 mm
Pixel Format	3840 horiz. by 2160 vert. Pixels, RGB stripe arrangement
Power consumption	Total 690.W(Typ)
Lunminance,White	2000cd/ ( Center 1point,typ)
Transmittance(with POL)	5.42(TBD) %(Typ.)
Viewing Angle (CR>10)	Viewing angle free ( R/L 178 (Min.), U/D 178 (Min.))
Weight	5.9 Кg (Тур.)
Display Mode	Transmissive mode, Normally black
Surface Treatment (Top)	Hard coating(2H), Anti-glare treatment of the front polarizer(Haze 28%(Typ.))
Possible Display Type	Landscape Only Enable

Ver. 1.2

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LC860EQY

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## 2. Absolute Maximum Ratings

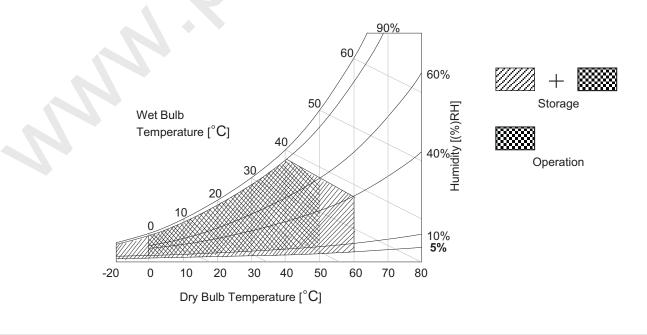
The following items are maximum values which, if exceeded, may cause faulty operation or permanent damage to the LCD module.

#### Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Va	lue	Unit	Note
		Symbol	Min	Max	Unit	Note
Power Input Voltage	put Voltage LCD Circuit		-0.3	+14.0	VDC	1
T-Con Option Selection Voltage		VLOGIC	-0.3	+4.0	VDC	
Operating Temperature	Тор	0	+50	°C	0.0	
Storage Temperature(wi	Storage Temperature(without packing)		-20	+60	°C	2,3
Panel Front Temperature	Tsur	-	+68	°C	4	
Operating Ambient Humidity		Нор	10	90	%RH	0.0
Storage Humidity		Hs⊤	5	90	%RH	2,3

Note 1. Ambient temperature condition (Ta =  $25 \pm 2$  °C )

- 2. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be Max 39°C, and no condensation of water.
- 3. Gravity mura can be guaranteed below 40°C condition.
- 4. The maximum operating temperatures is based on the test condition that the surface temperature of display area is less than or equal to 68°C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68°C. The range of operating temperature may be degraded in case of improper thermal management in final product design.



Ver. 1.2

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LC860EQY

**Product Specification** 

## 3. Electrical Specifications

#### **3-1. Electrical Characteristics**

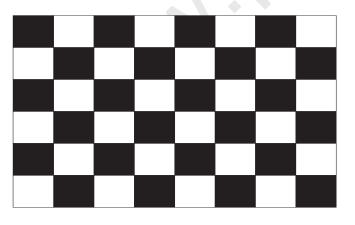
#### Table 2. ELECTRICAL CHARACTERISTICS

Parameter		Symbol		Value	Unit	Note	
		Symbol	Min	Тур	Мах	Onit	Note
Circuit :		•		•			
Power Input Voltage		VLCD	10.8	12.0	13.2	VDC	
Power Input Current		ILCD	-	1920 (TBD)	2496(TBD)	mA	1
r ower input ourrein		ILOD	-	3110 (TBD)		mA	2
T-CON Option	Input High Voltage	V <sub>IH</sub>	2.7	-	3.6	VDC	
Selection Voltage	Input Low Voltage	V <sub>IL</sub>	0		0.7	VDC	
Power Consumption		PLCD	-	23.04 (TBD)	29.95 (TBD)	Watt	1
Rush current		IRUSH	-	-	12.0	А	3

note 1. The specified current and power consumption are under the V<sub>LCD</sub>=12.0V, Ta=25  $\pm$  2°C, f<sub>V</sub>=60Hz condition, and mosaic pattern(8 x 6) is displayed and f<sub>V</sub> is the frame frequency.

- 2. The current is specified at the maximum current pattern.
- 3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).
- 4. Ripple voltage level is recommended under  $\pm 5\%$  of typical voltage

White : 255 Gray Black : 0 Gray



Mosaic Pattern(8 x 6)



#### Max Current Pattern (Full White Pattern)

Ver. 1.2

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LC860EQY

**Product Specification** 

## **3-2. Interface Connections**

This LCD module employs three kinds of interface connection, 5-pin connector, 51pin connector are used for the module electronics

#### 3-2-1. LCD Module

- LCD Connector(CN1): 20037WR-H05 (manufactured by YEONHO)
- Mating Connector : SMH200-H05M (YEONHO) or compatible

Pin No	Symbol	Description	Note
1	GND	Ground	
2	GND	Ground	
3	VLCD	Power Supply +12.0V	
4	VLCD	Power Supply +12.0V	
5	VLCD	Power Supply +12.0V	

## Table 3-1. MODULE CONNECTOR(CN1) PIN CONFIGURATION

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LC860EQY

#### **Product Specification**

- LCD Connector(CN2): FI-RXE51S-HF (manufactured by JAE)

- Mating Connector : FI-R51HL(JAE)

#### Table 3-2. MODULE CONNECTOR(CN2) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC	No Connection(notes 2)	27	GND	Ground
2	NC	No Connection(notes 2)	28	Rx0n	V-by-One HS Data Lane 0
3	NC	No Connection(notes 2)	29	Rx0p	V-by-One HS Data Lane 0
4	NC	No Connection(notes 2)	30	GND	Ground
5	NC	No Connection(notes 2)	31	Rx1n	V-by-One HS Data Lane 1
6	NC	No Connection(notes 2)	32	Rx1p	V-by-One HS Data Lane 1
7	NC	No Connection(notes 2)	33	GND	Ground
8	NC	No Connection(notes 2)	34	Rx2n	V-by-One HS Data Lane 2
9	NC	No Connection	35	Rx2p	V-by-One HS Data Lane 2
10	GND	Ground	36	GND	Ground
11	GND	Ground	37	Rx3n	V-by-One HS Data Lane 3
12	GND	Ground	38	Rx3p	V-by-One HS Data Lane 3
13	GND	Ground	39	GND	Ground
14	NC	NO CONNECTION	40	Rx4n	V-by-One HS Data Lane 4
15	NC	NO CONNECTION	41	Rx4p	V-by-One HS Data Lane 4
16	NC	NO CONNECTION	42	GND	Ground
17	Input Mode	Vx1 Input Data Format 'L'=Non-Division , 'H'=2-Division	43	Rx5n	V-by-One HS Data Lane 5
18	SDA	SDA (For I2C)	44	Rx5p	V-by-One HS Data Lane 5
19	SCL	SCL (For I2C)	45	GND	Ground
20	NC	NO CONNECTION	46	Rx6n	V-by-One HS Data Lane 6
21	Bit_SEL	'H' = 10bit , 'L' = 8bit	47	Rx6p	V-by-One HS Data Lane 6
22	NC	NO CONNECTION	48	GND	Ground
23	RBF	'H' : AGP(Default), 'L' : NSB (No signal Black)	49	Rx7n	V-by-One HS Data Lane 7
24	GND	Ground	50	Rx7p	V-by-One HS Data Lane 7
25	HTPDN	Hot plug detect	51	GND	Ground
26	LOCKN	Lock detect	-	-	-

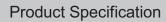
notes 1. All GND (ground) pins should be connected together to the LCD module's metal frame.

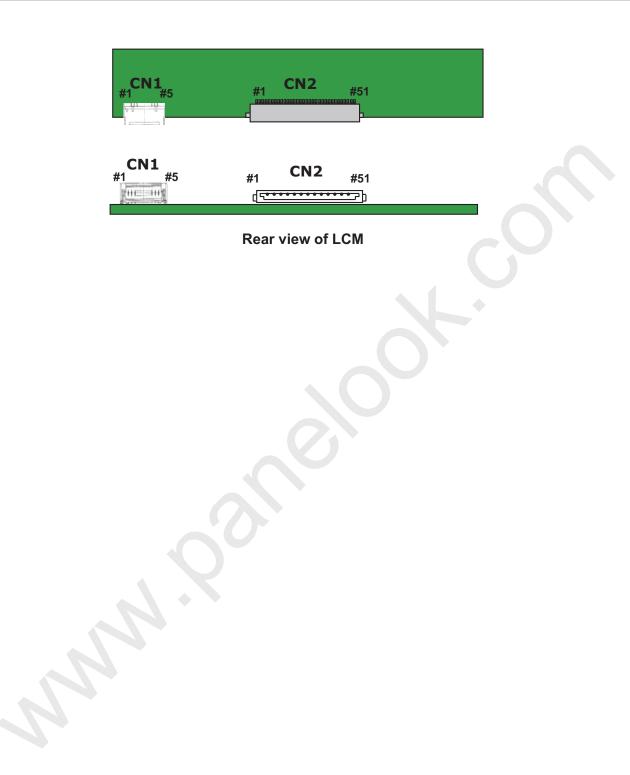
2. 2. #1~#8 NC (No connection ) : These pins are used for back up power source, VLCD (power input) . These pins are should be connected together.

- 3. All Input levels of V-by-One signals are based on the V-by-One HS Standard Version 1.4.
- 4. #16, #20,#22 NC (No Connection) : These pins are used only for LGD (Do not connect)
- 5. About specific pin (#17,21), Please see the Appendix IV.
- 6. Specific pin No. #23 is used for "No signal detection" of system signal interface. It should be GND or NC for NSB (No Signal Black) while the system interface signal is not. If this pin is "H", LCD Module displays AGP (Auto Generation Pattern).

Ver. 1.2







#### **Product Specification**

## 3-3. Signal Timing Specifications

Table 4 shows the signal timing required at the input of the Vx1 transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

ITE	М	Symbol	Min	Тур	Max	Unit	Note
	Display Period	tн∨	480	480	480	<b>t</b> clk	3840/8
Horizontal	Blank	tнв	60	70	120	<b>t</b> CLK	1
	Total	tнр	540	550	600	tclk	
	Display Period	t∨v	2160	2160	2160	Lines	
Vertical	Blank	t∨в	40	90	600	Lines	1
	Total	tvp	2200	2250	2760	Lines	

#### Table 4. TIMING TABLE (DE Only Mode)

ITE	M	Symbol	Min	Тур	Max	Unit	Note
	DCLK	fськ	60	74.25	78.00	MHz	594/8
Frequency	Horizontal	fн	121.8	135	140	KHz	2
	Vertical	f∨	47	60	63	Hz	2

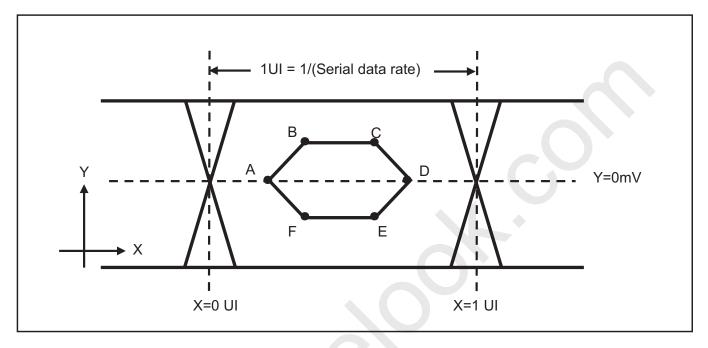
- notes: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.
  - 2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency
  - 3. Spread Spectrum Rate (SSR) is limited to  $\pm 0.5\%$  center spread at 30KHz
  - % Timing should be set based on clock frequency.



**Product Specification** 

## 3-4. V by One Signal Specifications

#### 3-4-1. V by One input Signal Timing Diagram



#### **Table 5. Eye Mask Specification**

	X[UI]	Note	Y[mV]	Note
A	0.25 (max)	2	0	-
В	0.3 (max)	2	50	3
С	0.7(min)	3	50	3
D	0.75(min)	3	0	-
E	0.7(min)	3	I -50 I	3
F	0.3(max)	2	I -50 I	3

notes 1. All Input levels of V by One signals are based on the V by One HS Standard Ver. 1.4

- 2. This is allowable maximum value.
- 3. This is allowable minimum value.
- 4. The eye diagram is measured by the oscilloscope and receiver CDR characteristic must be emulated.
  - PLL bandwidth : 15 Mhz
  - Damping Factor : 1

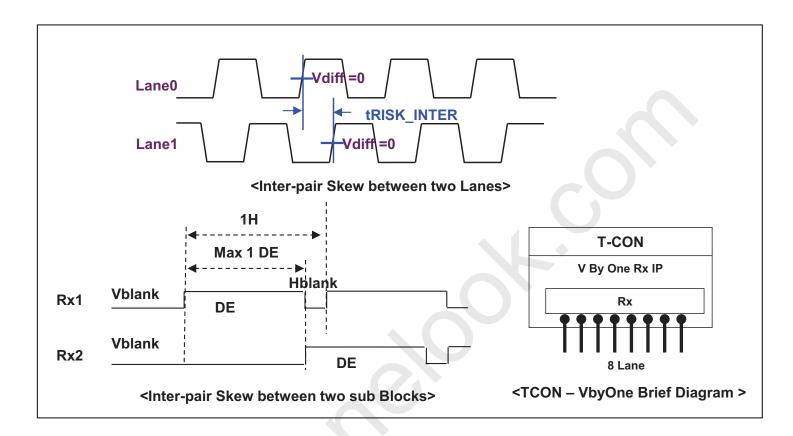
Ver. 1.2

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LC860EQY

#### **Product Specification**

#### 3-4-2. V by One Input Signal Characteristics



Description	Symbol	Min	Мах	Unit	notes
Allowable inter-pair skew between lanes	tRISK_INTER	-	5	UI	1,3
Allowable iner-pair skew between sub-blocks	tRISK_BLOCK	-	1	DE	1,4

#### Notes 1.1UI = 1/serial data rate

- 2. it is the time difference between the true and complementary single-ended signals.
- 3. it is the time difference of the differential voltage between any two lanes in one sub block.
- 4. it is the time difference of the differential voltage between any two blocks in one IP.

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LC860EQY

### **Product Specification**

## 3-5. Intra interface Signal Specification

#### 3-5-1. EPI Signal Specification

#### Table 6. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Condition	MIN	TYP	MAX	Unit	notes
Logic & EPI Power Voltage	VCC	-	1.62	1.8	1.98	VDC	
EPI input common voltage	VCM	CML Type	0.8	-	1.2-Vdiff/2	V	~
EPI input differential voltage	Vdiff	-	150	-	500	mV	
EPI Input eye diagram	Veye	-	90	-		mV	
Effective Veye width time	B1&B2		0.25	-	- )	UI	

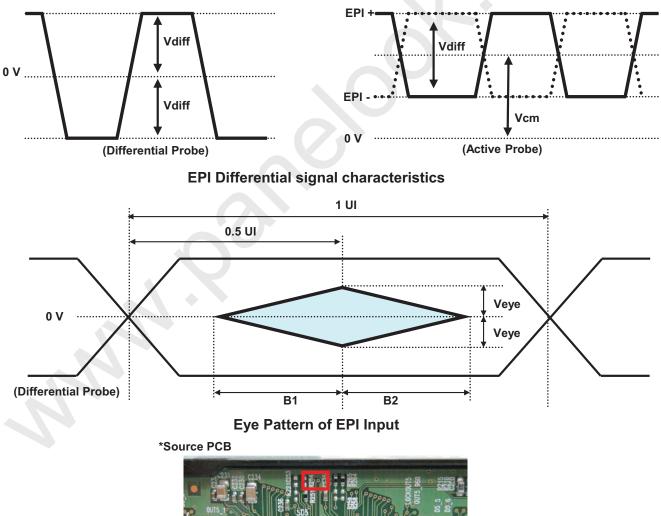


FIG. 1 Measure point

Ver. 1.2

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LC860EQY

**Product Specification** 

## 3-6. Color Data Reference

The brightness of each primary color (red, green, blue) is based on the 10bit or 8bit gray scale data input for the color.

The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

#### Table 7. COLOR DATA REFERENCE

Pack	ker input & Unpacker output	30bpp RGB (10bit)	24bpp RGB (8bit)
	D[0]	R[2]	R[0]
	D[1]	R[3]	R[1]
	D[2]	R[4]	R[2]
Buto0	D[3]	R[5]	R[3]
Byte0	D[4]	R[6]	R[4]
	D[5]	R[7]	R[5]
	D[6]	R[8]	R[6]
	D[7]	R[9]	R[7]
	D[8]	G[2]	G[0]
	D[9]	G[3]	G[1]
	D[10]	G[4]	G[2]
Byte1	D[11]	G[5]	G[3]
Dyter	D[12]	G[6]	G[4]
	D[13]	G[7]	G[5]
	D[14]	G[8]	G[6]
	D[15]	G[9]	G[7]
	D[16]	B[2]	B[0]
	D[17]	B[3]	B[1]
	D[18]	B[4]	B[2]
Byte2	D[19]	B[5]	B[3]
Dytez	D[20]	B[6]	B[4]
	D[21]	B[7]	B[5]
	D[22]	B[8]	B[6]
	D[23]	B[9]	B[7]
	D[24]	Don't care	
	D[25]	Don't care	
	D[26]	B[0]	
Byte4	D[27]	B[1]	
Dyle4	D[28]	G[0]	
	D[29]	G[1]	
	D[30]	R[0]	
	D[31]	R[1]	

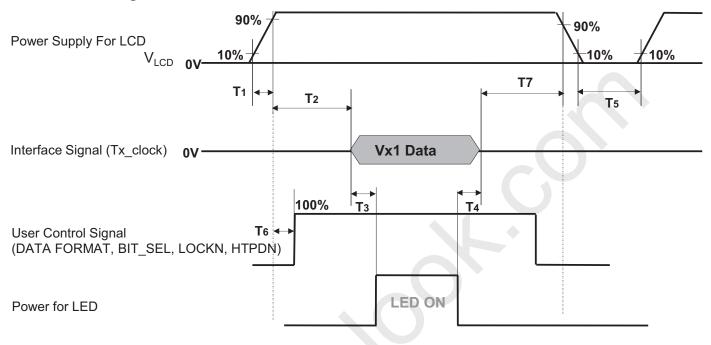
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**Product Specification** 

## 3-7. Power Sequence

#### 3-7-1. LCD Driving circuit



#### Table 8. POWER SEQUENCE

Demonster		Value	11-34	Note	
Parameter	Min Typ		Max		
T1	0.5	-	20	ms	1
T2	0	-	-	ms	2
Т3	400	-	-	ms	3
T4	100	-	-	ms	3
T5	3.0	-	-	S	4
T6	0	-	T2	ms	5
T7	0	-	-	ms	6

note : 1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.

2. If T2 is satisfied with specification after removing LVDS Cable, there is no problem.

- 3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
- 4. T5 should be measured after the Module has been fully discharged between power off and on period.
- 5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V<sub>LCD</sub>), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.

6. It is recommendation specification that T7 has to be 0ms as a minimum value.

- X Please avoid floating state of interface signal at invalid period.
- % When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.

Ver. 1.2

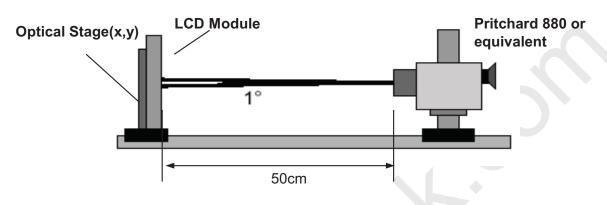
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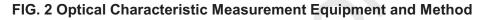
LC860EQY

#### **Product Specification**

## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at  $25\pm2^{\circ}$ C. The values are specified at 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to 0°. FIG. 2 shows additional information concerning the measurement equipment and method.





#### Table 9. OPTICAL CHARACTERISTICS

Ta=  $25\pm2^{\circ}$ C, V<sub>LCD</sub>=12.0V, fV=60Hz, Dclk=74.25MHz, Light Source : D65 Standard

				gine o o ai o o i i			
Derr	motor	Symphol		Value		Unit	Nata
Para	imeter	Symbol	Min	Тур	Max	Unit	Note
Contrast Ratio	-	CR	800	1100 (TBD)	-		1
Deenenee Time	Gray to Gray	G to G	-	8 (TBD)	12 (TBD)	ms	2
Response Time	Uniformity	δ <sub>g to g</sub>	-	-	1		3
Transmittance		Т	4.87 (TBD)	5.42 (TBD)		%	4
		Rx		0.662 (TBD)			
	RED	Ry	]	0.329 (TBD)	ĺ		
Color Coordinates	GREEN	Gx	Тур	0.270 (TBD)	Тур		~
[CIE1931]		Gy	-0.03	0.575 (TBD)	4		5
		Bx		0.135 (TBD)			
	BLUE	Ву	]	0.110 (TBD)			
Viewing Angle (CR	R>10)						
x axis	s, right(φ=0°)	θr	89	i - i	-		
x axis	s, left (φ=180°)	θI	89	i - i	-	İ.	0
	s, up (φ=90°)	θu	89	i - i	-	degree	6
y axis	s, down (φ=270°)	θd	89	i - i	-	ĺ	
Gray Scale			-	-	-		7

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LC860EQY

#### **Product Specification**

note : 1. Contrast Ratio(CR) is defined mathematically as :

Contrast Ratio = Surface Luminance with all white pixels

Surface Luminance with all black pixels

It is measured at center 1-point.

The value of CR should be extracted using the LGD sheet structure (Diffuser/Prism/Prism)

- Response time is the time required for the display to transit from Gray(N) to Gray(M) (Rise Time, Tr<sub>R</sub>) and from Gray(M) to Gray(N) (Decay time, Tr<sub>D</sub>). For additional information see the FIG. 3.
  ※ G to G Spec stands for average value of all measured points.
  - Photo Detector : RD-80S / Field : 2 °

The response time is valued with operating condition of LGD's standard BLU

3. The variation of G to G Uniformity ,  $\delta$  G to G is defined as :

**G to G Uniformity =**  $\frac{Maximum (GtoG) - Typical(GtoG)}{Typical(GtoG)} \leq 1$ 

\*Maximum(G to G) means maximum value of measured time(N,M = 0(Black)~1023(White), 128 gray step).

4. The value of transmittance should be extracted using the LGD standard sheet structure Diffuser/Diffuser)

- 5. The value of color coordinates should be extracted using the standard light source of D65
- 6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 4.
- 7. Gray scale specification Gamma Value is approximately 2.2. For more information, see the Table 10.

#### Table 10. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ)
LO	0.45
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100
Ver. 1.2	16 /41

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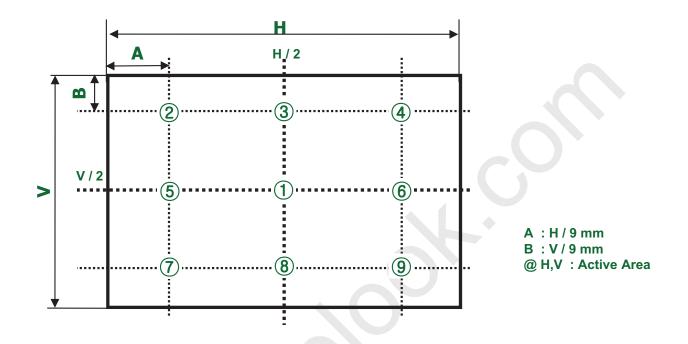
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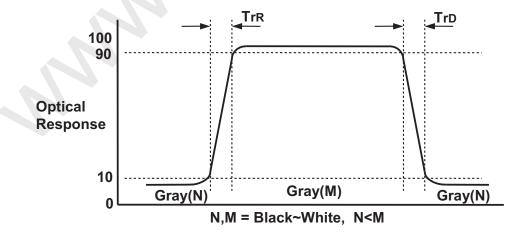
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#### Measuring point for surface luminance & measuring point for luminance variation.



Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

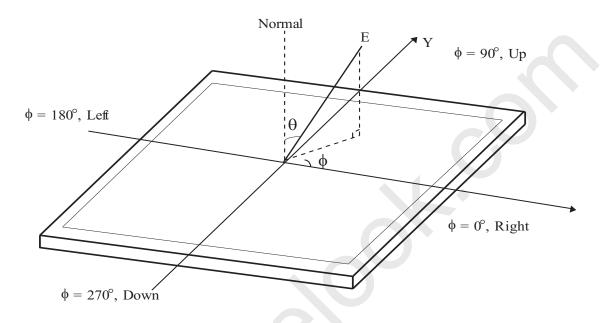






## **Product Specification**

#### Dimension of viewing angle range







**Product Specification** 

### 5. Mechanical Characteristics

Table 11 provides general mechanical characteristics.

#### Table 11. MECHANICAL CHARACTERISTICS

Item	Valu	Value				
	Horizontal	1913.0mm				
Outline Dimension (Only Glass)	Vertical	1084.0mm				
	Thickness	1.3mm				
Antiva Diaplay Area	Horizontal	1895.04mm				
Active Display Area	Vertical	1065.96mm				
Weight	5.9 kg(Typ.), 6.2 kg(Max)					
Surface Treatment	Hard coating(2H), Anti-glare low reflection treatment of the front polariz (Haze 28%(Typ.))					

note : Please refer to a mechanical drawing in terms of tolerance at the next page.

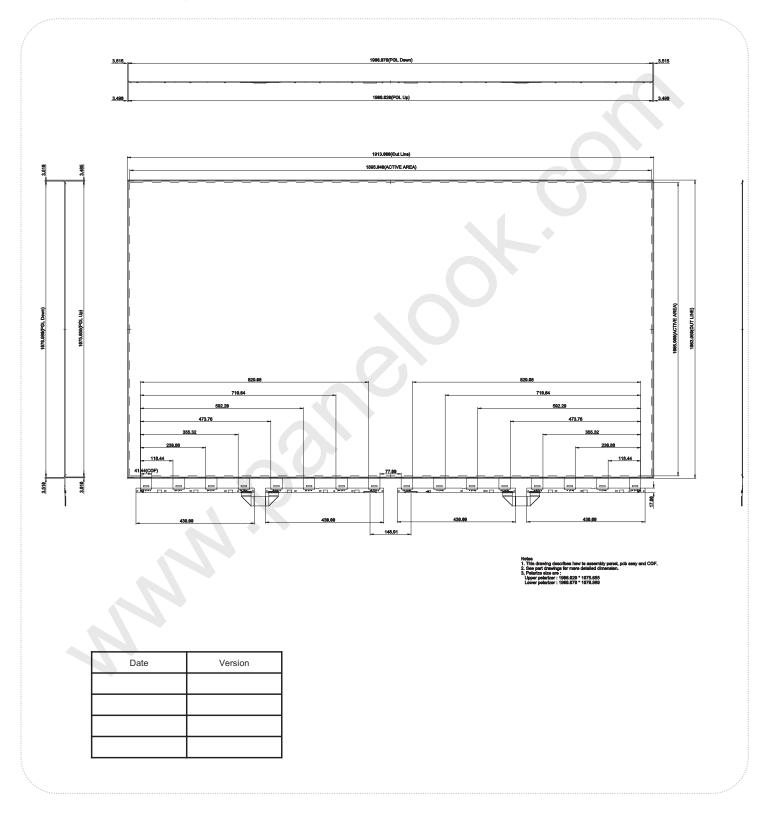


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**Product Specification** 

## 6. Mechanical Dimension

#### 6-1. Board Assembly Dimension



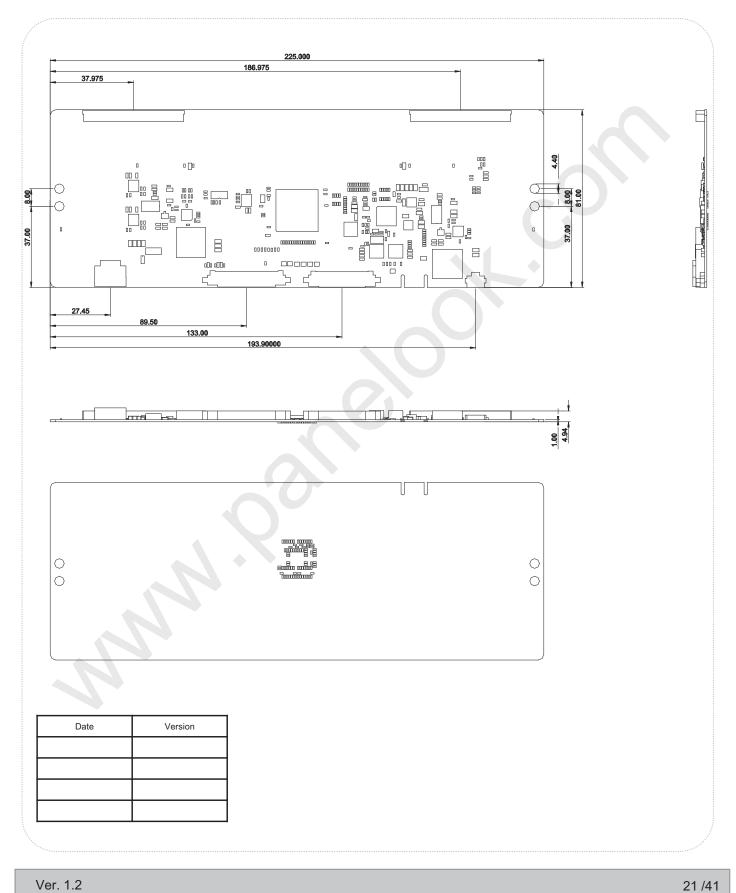
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## 7. Reliability

#### Table 12. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition				
1	High temperature storage test	Ta= 60°C 90% 240h				
2	Low temperature storage test	Ta= -20°C 240h				
3	High temperature operation test	Ta= 50°C 50%RH 500h				
4	Low temperature operation test	Ta= 0°C 500h				
5	Humidity condition Operation	Ta= 40 °C ,90%RH				
6	Altitude operating storage / shipment	0 - 16,400 ft 0 - 40,000 ft				

note : 1. Before and after Reliability test, LCM should be operated with normal function.

2. These conditions are for LGD's internal test. Please refer to Absolute Maximum Ratings (Table1) for guaranteed condition.



#### **Product Specification**

#### 8. International Standards

#### 8-1. Safety

- a) UL 60065, Underwriters Laboratories Inc. Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association. Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- c) IEC 60065, The International Electrotechnical Commission (IEC). Audio, Video and Similar Electronic Apparatus - Safety Requirements.

#### 8-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011

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#### **Product Specification**

## 9. Packing

#### 9-1. Information of B/Ass'y Label

a) Lot Mark



A,B,C : SIZE(INCH) E : MONTH D : YEAR F ~ M : SERIAL NO.

notes

#### 1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	А	В	С	D	E	F	G	H	J	К

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	А	В	С

#### b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the frontside of the Left Source PCB. This is subject to change without prior notice.

#### 9-2. Packing Form

- a) Package quantity in one Pallet : 60 pcs
- b) Pallet Size : 2280 mm(W) X 1420 mm(D) X 950 mm(H)

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**Product Specification** 

### **10. Precautions**

Please pay attention to the followings when you use this TFT LCD module.

#### 10-1. Handling Precautions

- (1) Please attach the surface transparent protective film to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (2) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (4) After removing the protective film, when the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine.
  - Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (5) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (6) Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly. Panel ground path should be connected to metal ground.
- (7) Please make sure to avoid external forces applied to the Source PCB and D-IC during the process of handling or assembling the TV set. If not, It causes panel damage or malfunction.
- (8) Panel and BLU should be protected from the static electricity. If not, it causes IC damage.
- (9) Do not pull or fold the source D-IC which connect the source PCB and the panel.
- (10) Panel(board ass'y) should be put on the BLU structure precisely to avoid mechanical impact.
- (11) FFC Cable should be connected between System board and Source PCB correctly.
- (12) Mechanical structure for backlight system should be designed for sustaining board ass'y safely.
- (13) Surface temperature of the Source D-IC & Component on PCB should be controlled under 100  $^\circ C$  with TV Set status.

If not, problems such as IC damage or decrease of lifetime could occur.

#### **10-2. Operating Precautions**

- (1) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (2) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, Stable time(required time that brightness is stable after turned on) becomes longer
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



#### Product Specification

#### 10-3. Protection Film

- (1) Please keep attaching the protection film before assembly.
- (2) Please peel off the protection film slowly.
- (3) Please peel off the protection film just like shown in the Fig. 5
- (4) Ionized air should be blown over during the peeling.
- (5) Source PCB should be connected to the ground when peel off the protection film.
- (6) The protection film should not be contacted to the source D-IC during peeling it off.

#### **10-4. Storage Precautions**

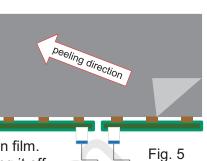
When storing modules as spares for a long time, the following precautions are necessary.

- (1) Temperature : 5 ~ 40 °C
- (2) Humidity : 35 ~ 75 %RH
- (3) Period : 6 months
- (4) Control of ventilation and temperature is necessary.
- (5) Please make sure to protect the product from strong light exposure, water or moisture. Be careful for condensation.
- (6) Please keep the modules at a circumstance shown below Fig. 6

No Baking		50℃, 10%, 24hr	<b>50℃, 10%, 48hr</b>	
	2 m	onth 3 month		6 month
		Fig. 6		

#### 10-5. Packing Precautions

Product assembled into module should be stored in the Al-bag(cover case).



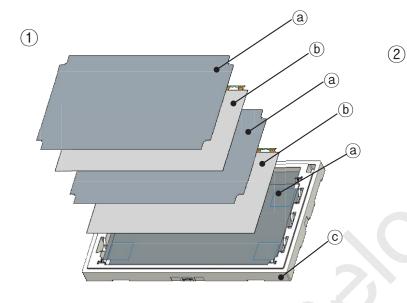


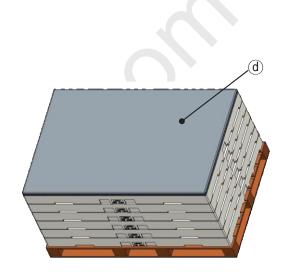
### **Product Specification**

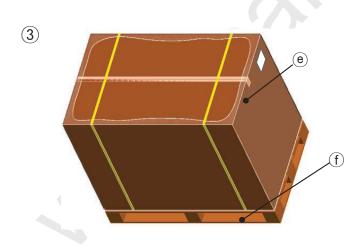
## **# APPENDIX-I-1**

## Pallet Ass'y

- a) B/Ass'y Qty + AL Cushion / Box : 12pcs + 13pcs
- b) B/Ass'y Qty / Pallet : 60pcs
- c) Box Qty / Pallet : 6Box







No.	Description	Material		
a	AL Cushion	AL, PE		
b	Board Ass'y	-		
C	Bottom Packing	EPS		
d	Top Packing	EPS		
e	Angle Packing	Paper(SW)		
f	Pallet	Plywood		



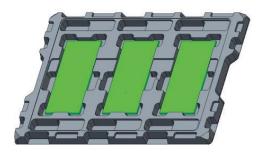
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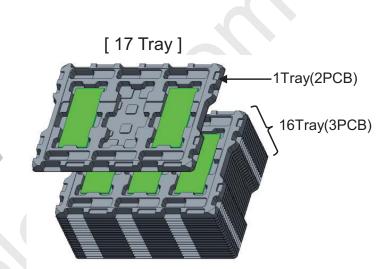
## **# APPENDIX-I-2**

#### Control PCB Packing Ass'y

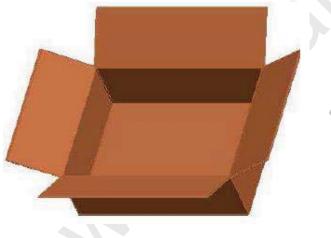
- a) Control PCB Q'ty / Box : 60 pcs
- b) Tray Q'ty / Box : 18Tray (16tray 3pcb, 1tray 2pcb, Top tray empty)
- c) Tray Size : 466 X 353 X 21.5
- d) Box size : 478 X 365 X 330

[ 3pcs/Tray ]





## [Inserting into Box]



[ 18 Tray ]

NO.	DESCRIPTION	MATERIAL
1	PCB Packing A,ssy	-
2	Tray	PET
3	Box	PAPER(SW)

Ver. 1.2

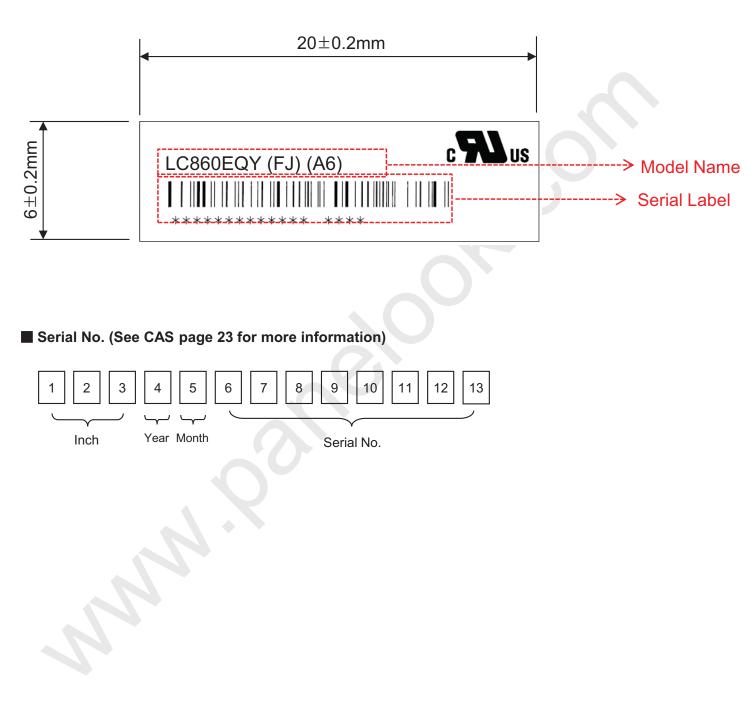
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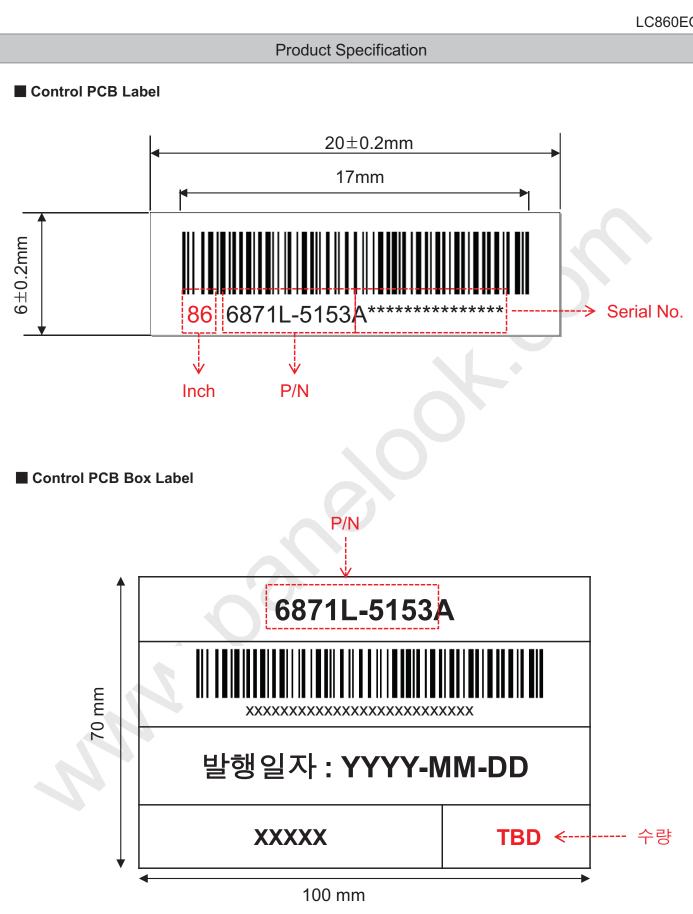
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## **# APPENDIX-II-1**

#### Serial Label





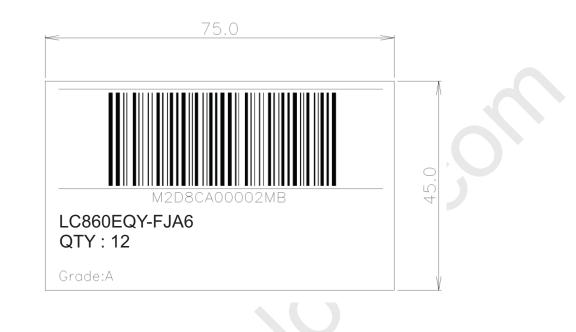




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## **# APPENDIX-II-2**

#### BOX Label



Pallet Label



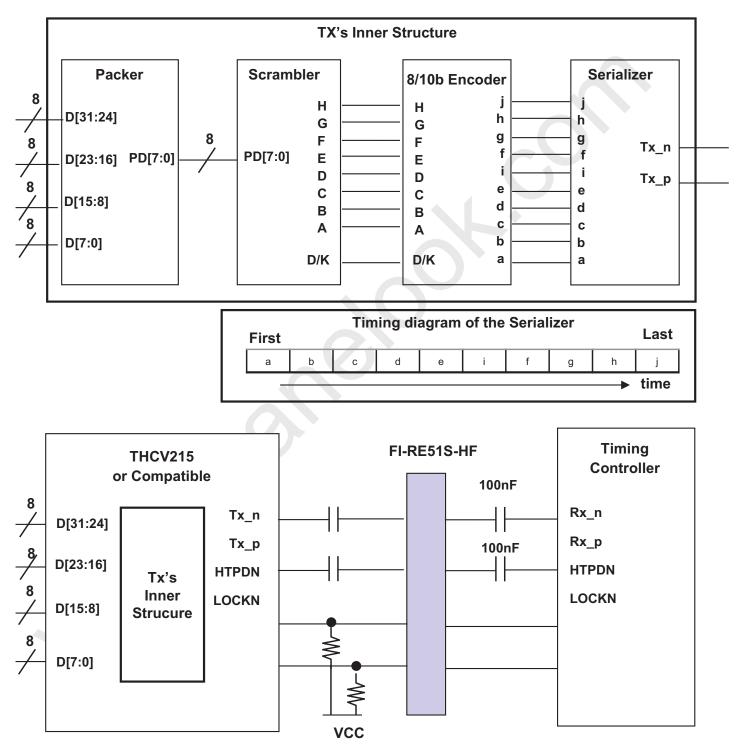
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### **# APPENDIX-III**

Required signal assignment for Flat Link (Thine : THCV215) Transmitter



notes: 1. The LCD module uses a 100 nF capacitor on positive and negative lines of each receiver input. 2. Refer to Vx1 Transmitter Data Sheet for detail descriptions. (THCV215 or Compatible)

3. About Module connector pin configuration, Please refer to the Page 8~9.

Ver. 1.2

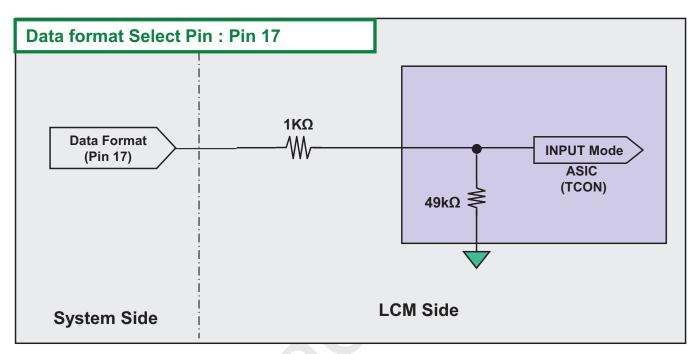


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### **# APPENDIX- IV-1**

## Option Pin Circuit Block Diagram

### 1) Circuit Block Diagram of Data format Selection pin



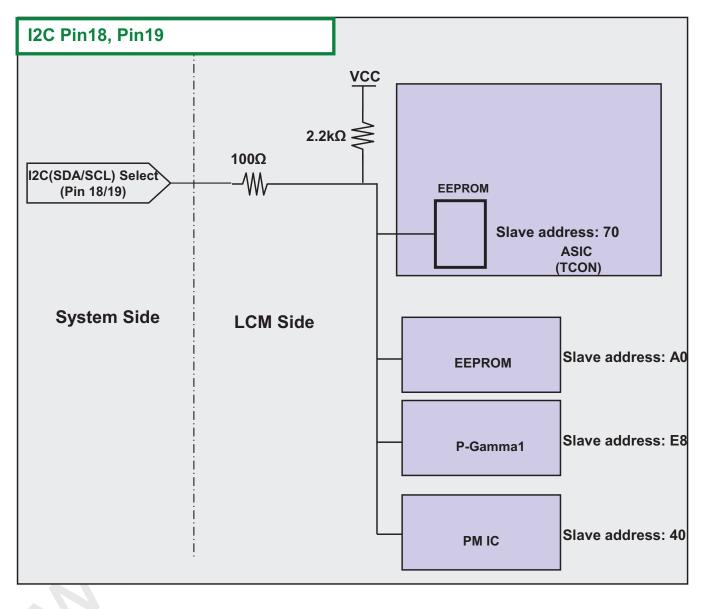


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### **# APPENDIX- IV-2**

## Option Pin Circuit Block Diagram

#### 2) I2C(SDA/SCL) Selection pin



notes: 1. I2C Line of Set SoC avoid using slave address A0,E8,EA because LCD module uses those

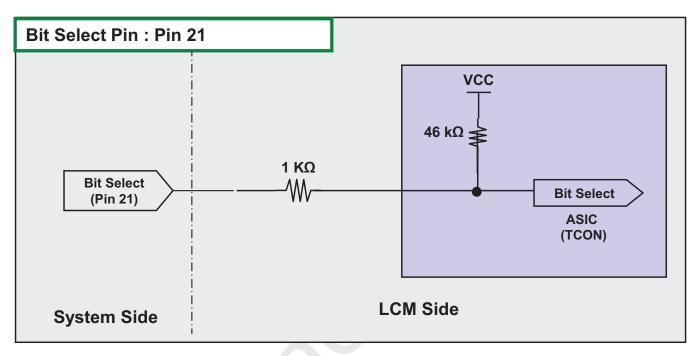


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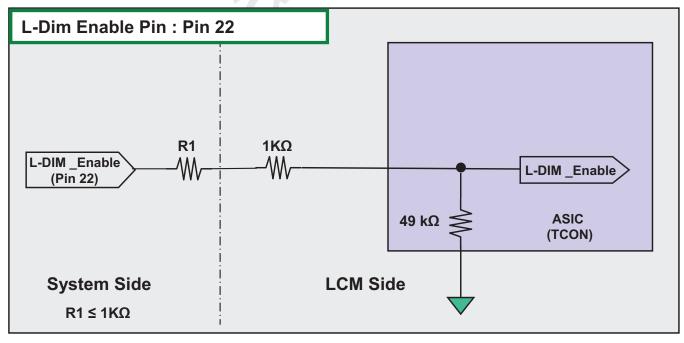
## **# APPENDIX- IV-3**

## Option Pin Circuit Block Diagram

#### 3) Circuit Block Diagram of Bit Selection pin



#### 4) Circuit Block Diagram of L-Dim Enable Selection pin



Ver. 1.2

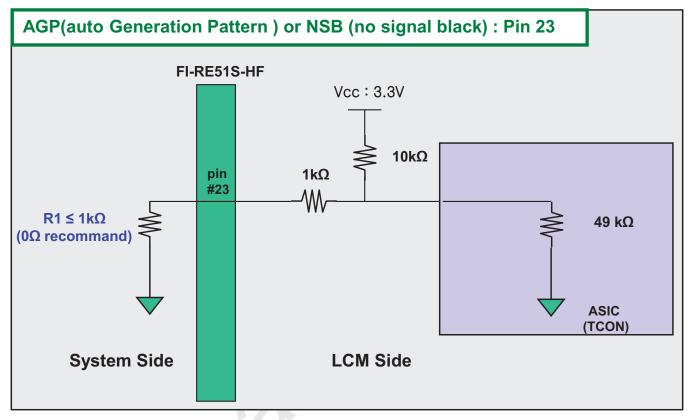


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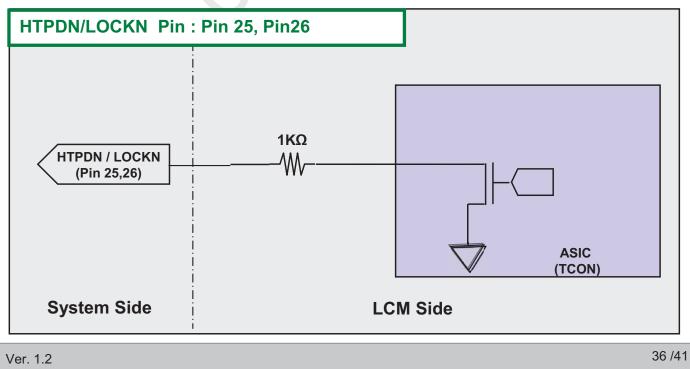
## **# APPENDIX- IV-4**

## Option Pin Circuit Block Diagram

#### 6) Circuit Block Diagram of AGP Selection pin



#### 6) Circuit Block Diagram of HTPDN/ LOCKN Selection pin



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## **# APPENDIX-V**

■ input mode of pixel data

Mode 1 : Non-Division			Mode 2 : 2 Division				
Lane	1 <sup>st</sup> Data	2 <sup>nd</sup> Data	Data#	Lane	1 <sup>st</sup> Data	2 <sup>nd</sup> Data	Data#
Lane0	1	9	3833	Lane0	1	5	1917
Lane1	2	10	3834	Lane1	2	6	1918
Lane2	3	11	3835	Lane2	3	7	1919
Lane3	4	12	3836	Lane3	4	8	1920
Lane4	5	13	3837	Lane4	1921	1925	3837
Lane5	6	14	3838	Lane5	1922	1926	3838
Lane6	7	15	3839	Lane6	1923	1927	3839
Lane7	8	16	3840	Lane7	1924	1928	3840

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## **# APPENDIX-VI**

The reference method of BL dimming

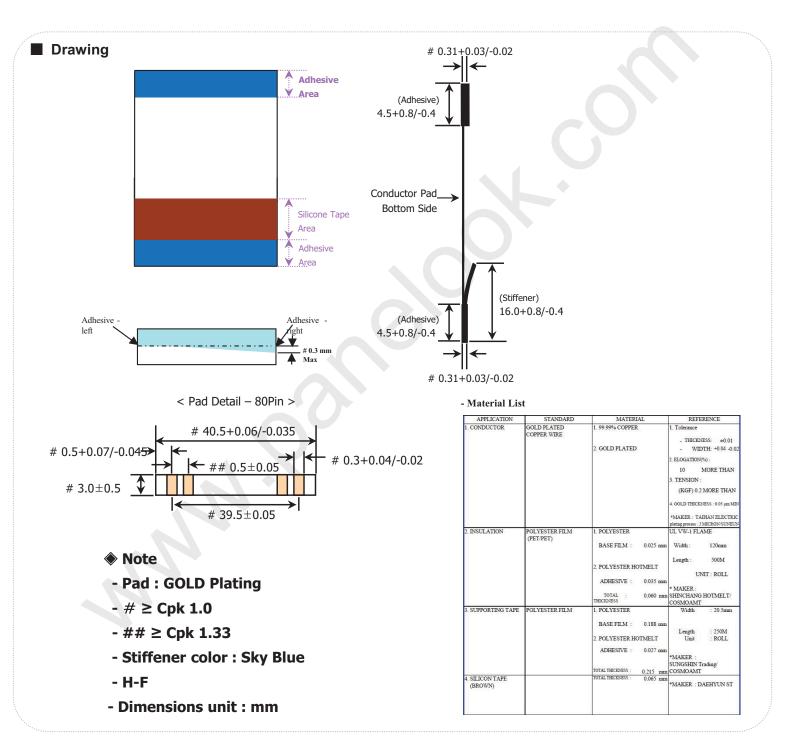
It is recommended to use synchronous V-sync frequency to prevent waterfall (Vsync \* 2 =P-Dim Frequency)



**Product Specification** 

## **# APPENDIX-VII**

- FFC INFORMATION (LCD Connector )
  - S-PCB : TF06L-80S-0.5SH (manufactured by HIROSE)
  - C-PCB : TF06L-60S-0.5SH (manufactured by HIROSE)



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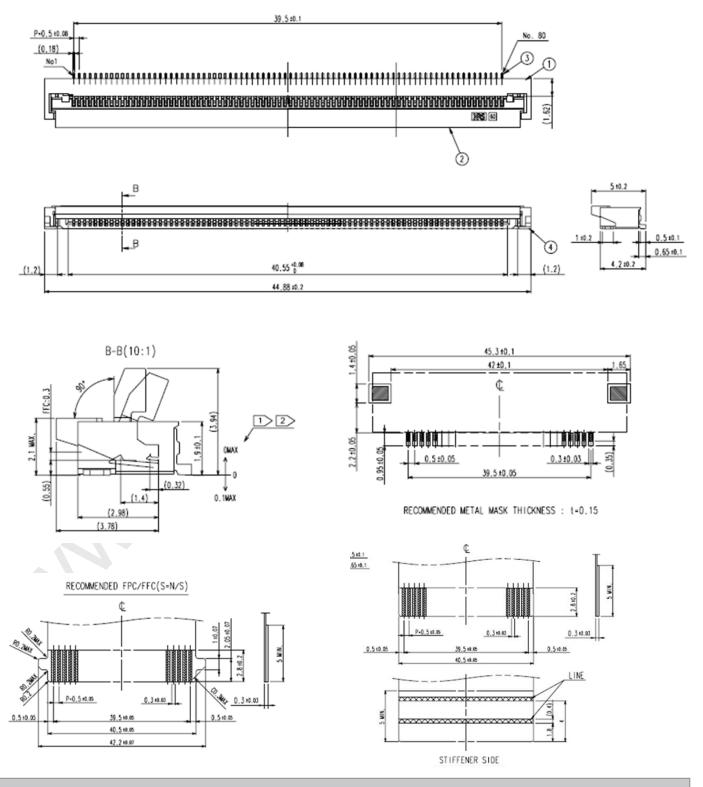
**Product Specification** 

#### **# APPENDIX-VIII**

#### FFC CONNECTOR INFORMATION

- LCD Connector : TF06L-80S-0.5SH (Manufactured by HRS) or Compatible

#### Drawing (TF06L-80S-0.5SH\_Manufactured by HRS)



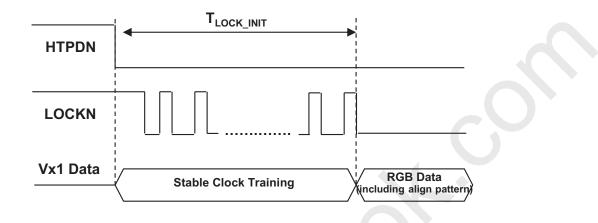
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## **# APPENDIX-VIII-1**

Vx1 Initialization Characteristics



#### \* UHD60Hz T-Con

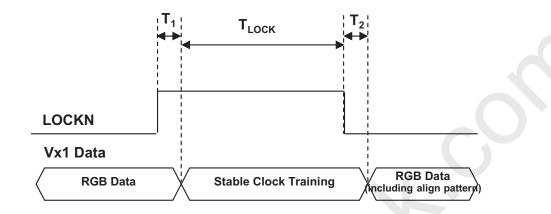
Characteristics	Symbol	Min	Тур	Max	Unit
Initial CDR lock time (From Stable CDR training to CDR lock)	T <sub>LOCK_INT</sub>	0		310	ms



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## **# APPENDIX-VIII-2**





Characteristics	Symbol	Min	Тур	Max	Unit
CDR lock time from stable clock training pattern to LOCKN "Low" in normal operation	Т <sub>LOCK</sub>	2		2	ms
Latency from LOCKN "High" to clock training pattern	T <sub>1</sub>			100	us
Latency from clock "Low" to normal RGB Data	T <sub>2</sub>			100	us

**% Vx1 Rx should get clock training pattern in T<sub>1</sub>** 

**% Vx1 Rx** should get RGB Data (including align pattern) in

**T**<sub>2</sub>

